

This guideline indicates the center line on the side.

This guideline indicates the center line opposite the handle.

This guideline indicates the center line on the side.

000,000.0 CM-24D/GM-24D 0 INK COLORS: INI REP C

YOUR DESIGN CAN FILL THE ENTIRE IMPRINT AREA

▼ KEEP IMPORTANT LOGOS AND COPY BELOW THIS LINE TO AVOID BLURRING ▼

▲ KEEP IMPORTANT LOGOS AND COPY ABOVE THIS LINE TO AVOID BLURRING ▲

YOUR DESIGN CAN FILL THE ENTIRE IMPRINT AREA

Use this guideline when using smaller logos to keep it high on the imprint area.

This guideline indicates the center line from top to bottom.

Red bars indicate the overlap area. Use a solid color to overlap or keep this area "blank" to create a gap.

**BLEED LINE**  
Art below this line will bleed off during production.

Red dashed line shows imprint limit and does not print.

Background color simulates \_\_\_\_\_ cup color and does not print.

When designing art for the GM-24D, keep important art and type above this line. The gripper will cover the bottom of the imprint.

# CM-24D GM-24D GRID 01/21/15

Dimension with 1/8" overlap: 11.33" w X 4.59" h

For best results, design your art using solid spot colors. If process printing is desired you MUST contact your Whirley DrinkWorks sales representative.



**Click here to access our Art Guidelines**  
or go to  
<http://www.whirleydrinkworks.com/artdept.php>